

Swing Key® 442 Lithium-ion block

Boston-Power's Swing Key 442 block is a high performance lithium-ion rechargeable battery with industry leading safety, energy density and long cycle life, making it an ideal energy storage solution for battery electric vehicles, e-bikes, e-scooters and plug-in hybrid electric vehicles.



Swing Key 442 blocks are a standard battery "building block" for electric vehicles that combine the advantages of small cells with large format cells and deliver:

- · Unparalleled system safety
- · Cost-effective thermal management
- Common hardware compatible with next-gen capacity
- · Ease of implementation

They form the foundation for our Swing RESSTM (Rechargeable Energy Storage System), demonstrated in multiple vehicle applications today.

Certifications

UN 38.3 (cell and block), UL1642 (cell)

Dimensions & Terminal Locations

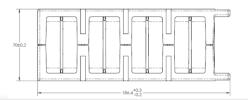
Specifications¹

opcomeations		
		Swing Key 442
Configuration		8 Parallel, 1 Series
Nominal capacity		42Ah
Nominal energy		155Wh
Nominal voltage		3.65V
Energy density	Gravimetric	171Wh/kg
	Volumetric	329Wh/L
Cycle life to 80% capacity		~2000 cycles @ 90% DOD
Standard charging method CC/CV (Constant Current/Constant Voltage)		29.4A to 4.2V
Operating voltage range		2.75V to 4.2V
Maximum continuous discharge ²		70A
Peak pulse discharge (10s) ²		176A
Nominal Impedance (1kHz)		2.65mΩ
Nominal module weight		0.905kg
Operating temperature	Charge	-20 to 60°C
	Discharge	-40 to 70°C
Storage temperature ³		-40 to 60°C

¹ Testing performed at 25°C and C/5 discharge. Specification subject to change.

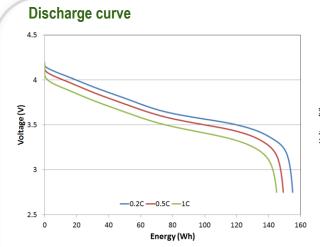
³ Contact Boston-Power for specifics on operation and storage at temperature extremes.



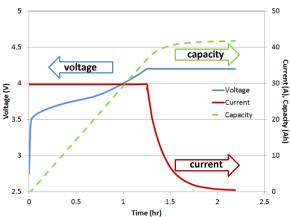




² Requires active thermal management.



Charge Curve



Applications: This block is targeted for use in:

- Battery Electric Vehicles
- Plug-In Hybrid Electric Vehicles
- Neighborhood Electric Vehicles
- Small Task Oriented Vehicles
- Technology evaluation module
- Military power systems
- Stationary energy storage systems

Boston-Power technology advantage:

Compact Footprint	 High energy density results in significant space and weight savings as well as allows electric vehicles to travel more miles per single charge Modular architecture provides design flexibility to scale from 0.155kWh to several MWh
High Energy Density	 Highest energy density in its class at 171Wh/kg and 329Wh/L Enables dependable, long runtime across multiple market segments
Long Cycle Life	 Swing Key block supports deep cycling with calendar life up to 10 years Cell technology promotes wide range of operating temperatures
Safety	 Independent and distributed safety features Optional monitoring electronics optimize performance and provide redundant safety
Environmental Sustainability	■ Batteries developed from sustainable, non-toxic and recyclable materials

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